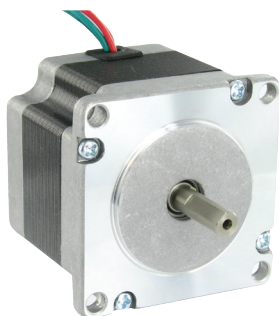


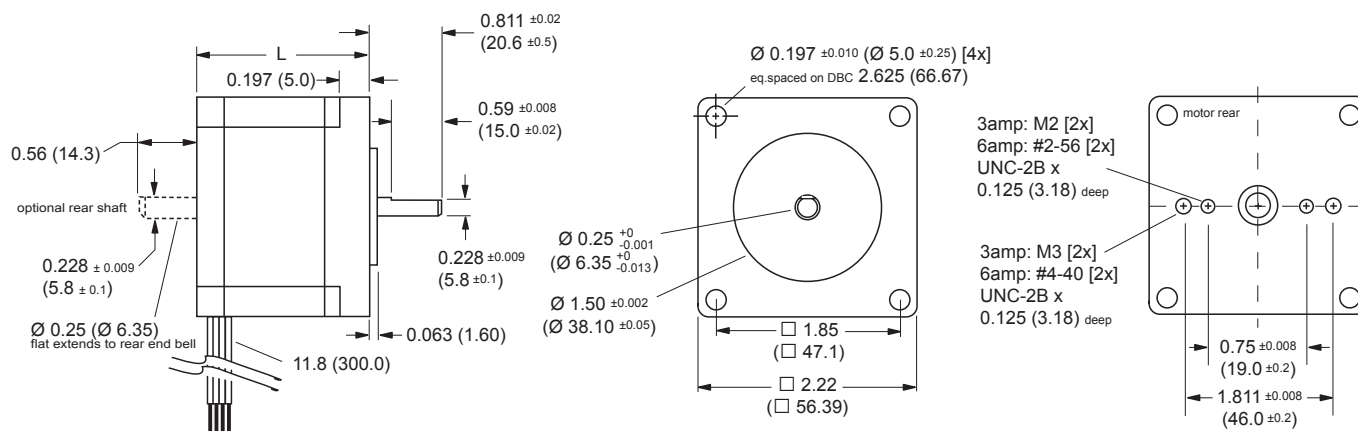
# NEMA23 stepper motors

## 1.8° 2-phase stepper motors



### Dimensions — NEMA23

Dimensions in inches (mm)



	L		
	2.4 amp motor	3.0 amp motor	6.0 amp motor
<b>M-2218•</b>	1.77 (45)	1.77 (45)	1.75 (44.5)
<b>M-2226•</b>	2.13 (54)	2.13 (54)	2.2 (56)
<b>M-2231•</b>	2.99 (76)	2.99 (76)	3.09 (79)

### Ambient conditions

<b>Ambient temperature</b>	°C	-25 ... +40
<b>Max. installation height over m.s.l. without power loss</b>	m	< 1000
<b>Transport and storage temperature</b>	°C	-25 ... +70
<b>Relative humidity</b>	%	15 ... 85, no condensation allowed
<b>Thermal class</b>		130 (B)

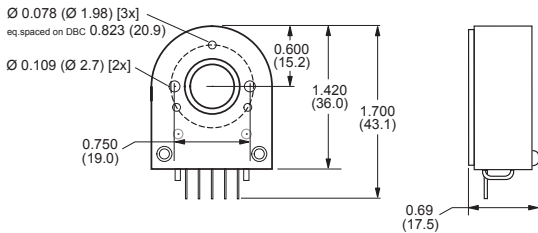
### Electrical and mechanical data

NEMA23		M-2218-2.4S	M-2222-2.4S	M-2231-2.4S	M-2218-3.0•	M-2222-3.0•	M-2231-3.0•	M-2218-6.0•	M-2222-6.0•	M-2231-6.0•
<b>Stack length</b>		single	double	triple	single	double	triple	single	double	triple
<b>Phase current</b>	amps	2.4	2.4	2.4	3.0	3.0	3.0	6.0	6.0	6.0
<b>Holding torque</b>	oz-in	90	144	239	90	144	239	100	150	257
	N-cm	64	102	169	64	102	169	71	106	181
<b>Rotor inertia</b>	oz-in-sec <sup>2</sup>	0.00255	0.00368	0.0065	0.00255	0.00368	0.0065	0.0017	0.00397	0.0068
	kg-cm <sup>2</sup>	0.18	0.26	0.46	0.18	0.26	0.46	0.12	0.28	0.48
<b>Phase inductance</b>	mH	2.4	4.0	5.4	1.5	2.6	3.36	0.47	0.73	1.04
<b>Phase resistance</b>	Ω	0.95	1.2	1.5	0.65	0.85	0.95	0.16	0.19	0.23
<b>Weight</b>	oz	16.9	21.2	35.3	16.9	21.2	35.3	16.6	24.7	35.3
	grams	480	600	1000	480	600	1000	470	700	1000

References							
<b>Example:</b>	<b>M</b>	<b>-</b>	<b>2</b>	<b>2</b>	<b>2</b>	<b>2</b>	<b>- 3.0 S</b>
<b>Motor type</b> M = stepper motor	<b>M</b>	-	2	2	2	2	- 3.0 S
<b>Flange size</b> 22 = NEMA23 (57 mm)	<b>M</b>	-	2	2	2	2	- 3.0 S
<b>Motor length</b> 18 = single stack 22 = double stack 31 = triple stack	<b>M</b>	-	2	2	2	2	- 3.0 S
<b>Phase current</b> 2.4 = 2.4 amp (1) 3.0 = 3.0 amp 6.0 = 6.0 amp	<b>M</b>	-	2	2	2	2	- 3.0 S
<b>Shaft</b> S = single shaft D = double shaft (1)							<b>S</b>
<b>Optional encoder (1)</b> Selecting the encoder option replaces the shaft designator in the part number  ES = single-end optical encoder ED = differential optical encoder  100 = line count 200 = line count 250 = line count 400 = line count 500 = line count 1000 = line count							<b>ES100</b>

(1) Double shaft and encoder option are unavailable with 2.4amp NEMA23 motors.

Dimensions in inches (mm)



Encoders		
Optical encoder	ES• (single-end)	ED• (differential)
Number of signals	3	5
Line counts (1)	100, 200, 250, 400, 500 or 1000	100, 200, 250, 400, 500 or 1000
Mating cable part #	ES-CABLE-2	ED-CABLE-6
Mating cable lengths feet (m)	1.0 (0.3)	6.0 (1.8)

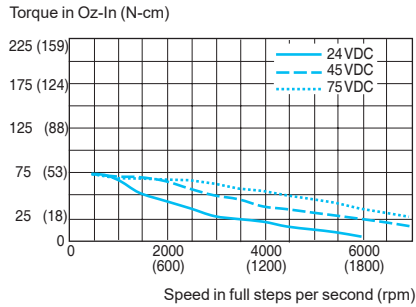
(1) All encoders have an index mark, except the 1000 line count version.

# NEMA23 stepper motors

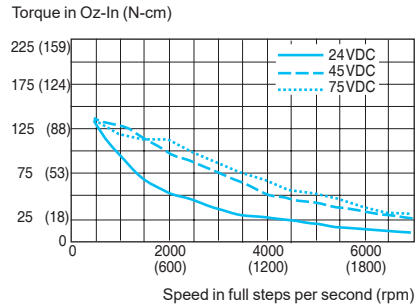
## 1.8° 2-phase

### Speed-torque curves

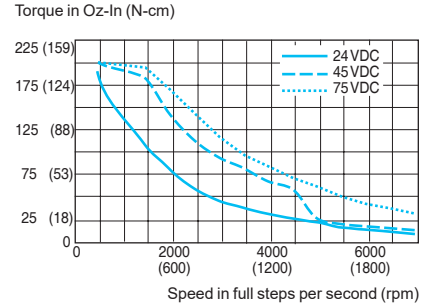
**M-2218-2.4S**



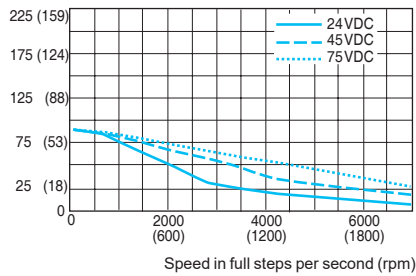
**M-2222-2.4S**



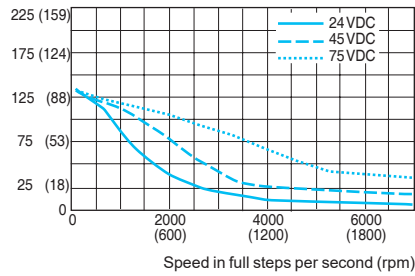
**M-2231-2.4S**



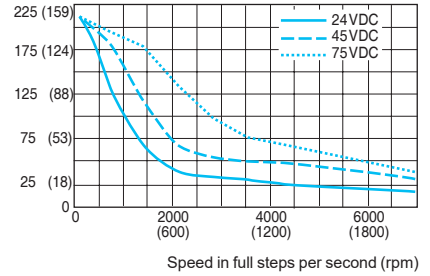
**M-2218-3.0•**



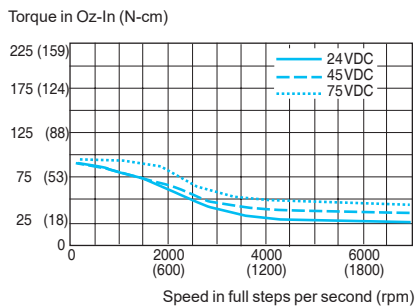
**M-2222-3.0•**



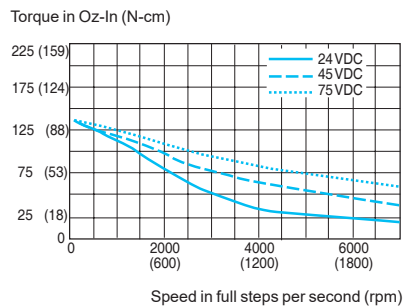
**M-2231-3.0•**



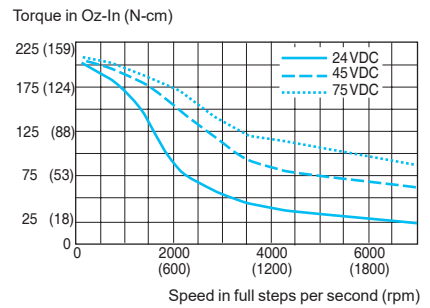
**M-2218-6.0•**




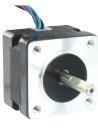

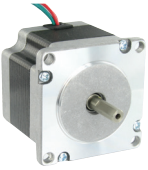

**M-2222-6.0•**



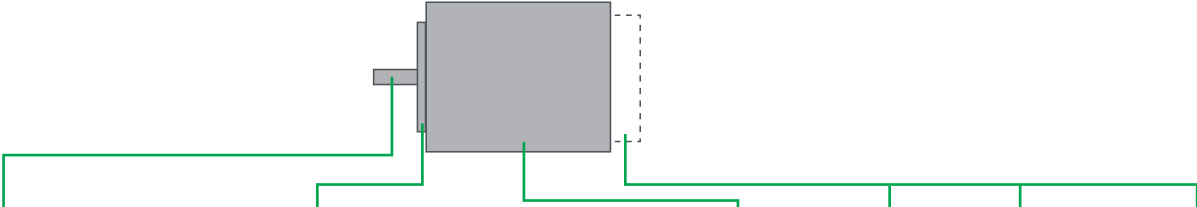
**M-2231-6.0•**



### Complete product offer

2-phase stepper motors		M-11•	M-14•	M-17•	M-22•	M-34•
						
Size	NEMA	11	14	17	23	34
Holding torque	oz-in	13 ... 24	10	32 ... 75	90 ... 239	408 ... 1090
	N-cm	9 ... 17	7	23 ... 53	64 ... 169	288 ... 770
Number of full steps per revolution		200				
Step angle α		1.8°				
Motor connection		pluggable connector		4 flying leads		

### Motor types



Shaft version	Centering collar		Flange size		Lengths without shaft		Winding	Motor connection	Optional rear shaft (1)	Optional encoder		
	inches	mm	inches	mm	inches	mm						
<b>M-11•</b>												
Round shaft with single flat feature	Ø 0.197	Ø 5.0	Ø 0.866	Ø 22	0.65	16.5	1.22 1.57 2.01	31 40 51	2-phase full coil for bi-polar operation	pluggable connector	Round shaft	1000-line differential
<b>M-14•</b>												
Round shaft with single flat feature	Ø 0.197	Ø 5.0	Ø 0.866	Ø 22	1.39	35.3	1.02	26	2-phase full coil for bi-polar operation	4 flying leads	Round shaft	Single-end or differential
<b>M-17•</b>												
Round shaft with single flat feature	Ø 0.197	Ø 5.0	Ø 0.866	Ø 22	1.67	42.3	1.34 1.57 1.89	34 40 48	2-phase full coil for bi-polar operation	4 flying leads	Flat feature extending to rear end bell	Single-end or differential
<b>M-22•</b>												
Round shaft with single flat feature	Ø 0.25	Ø 6.35	Ø 1.50	Ø 38	2.22	56.4	1.77 2.13 2.99	45 54 76	2-phase full coil for bi-polar operation	4 flying leads	Flat feature extending to rear end bell (2)	Single-end or differential
<b>M-34•</b>												
Round shaft with single flat feature	Ø 0.554	Ø 14.0	Ø 2.874	Ø 73	3.386	86.0	2.48 3.15 4.72	63 80 120	2-phase full coil for bi-polar operation	4 flying leads	Flat feature on round shaft	Single-end or differential

(1) Optional rear shaft available except for NEMA23 2.4amp motors.  
 (2) Optional rear shaft on NEMA23 6.0amp motors is round without a flat feature.

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